

200720-11964001

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FIG. 1

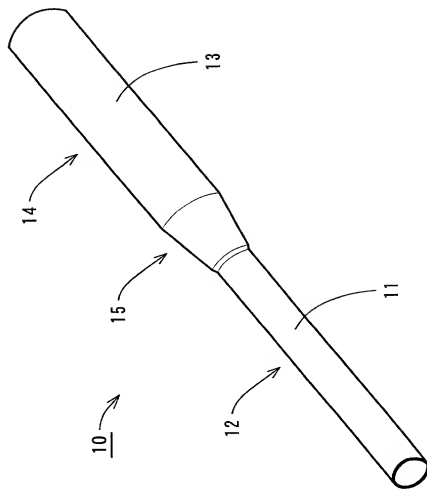
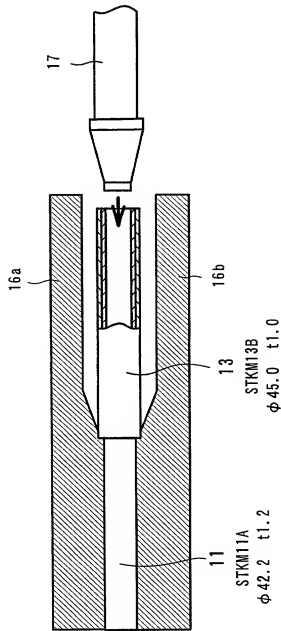


FIG. 2

(a)



(b)

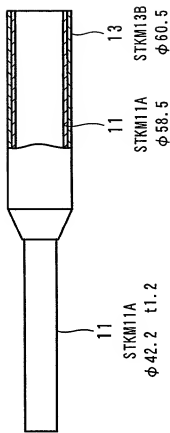
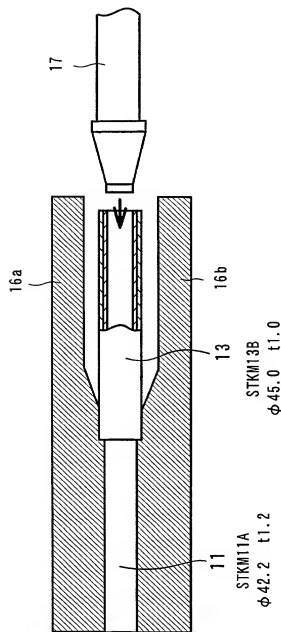
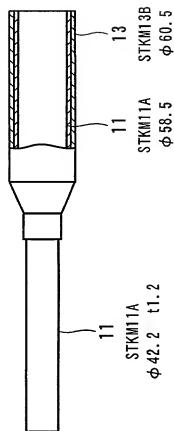


FIG. 3

(a)



(b)



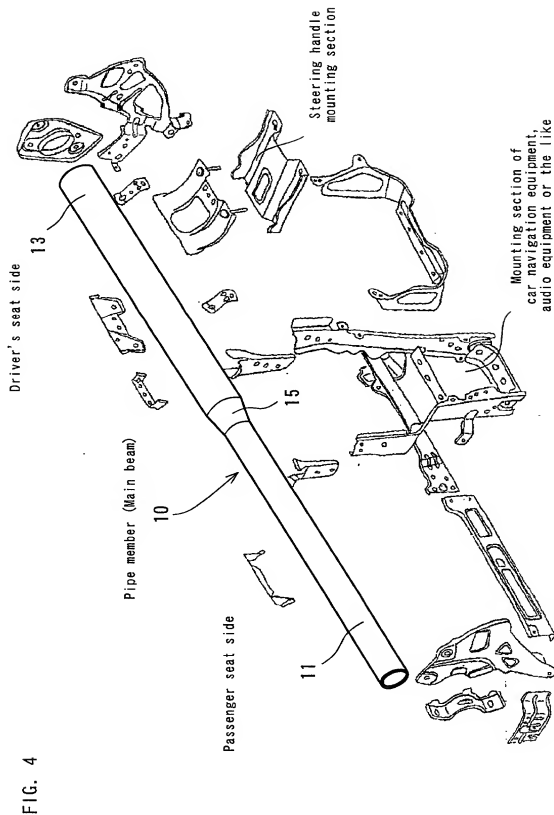


FIG. 5

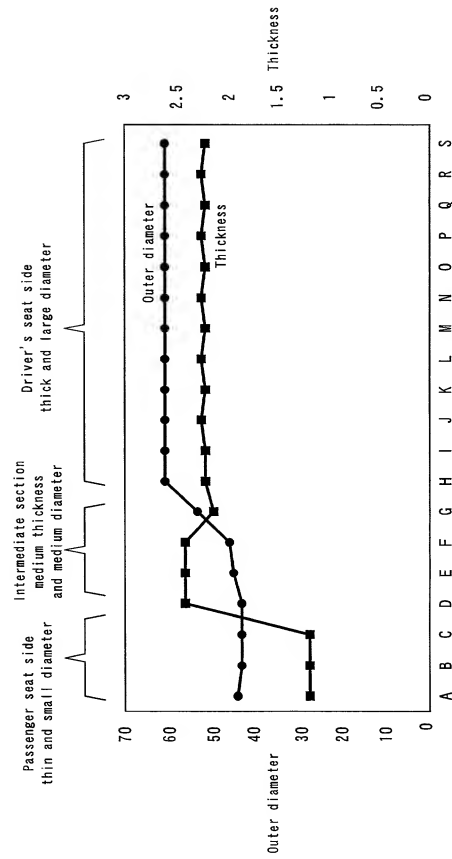


FIG. 6

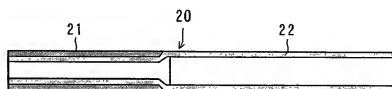
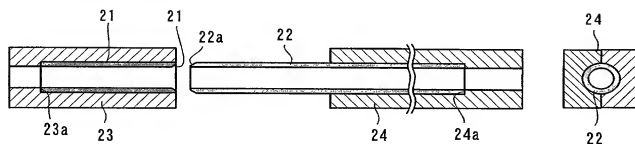
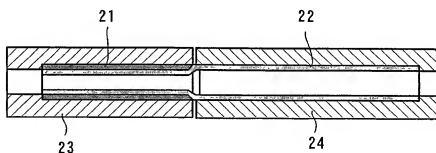


FIG. 7



(a)



(b)

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FIG. 8

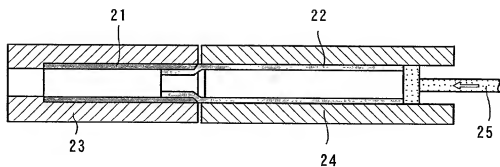
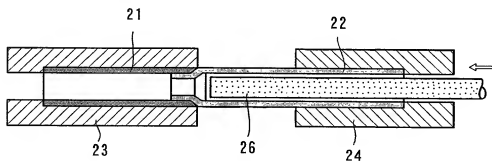


FIG. 9



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FIG. 10

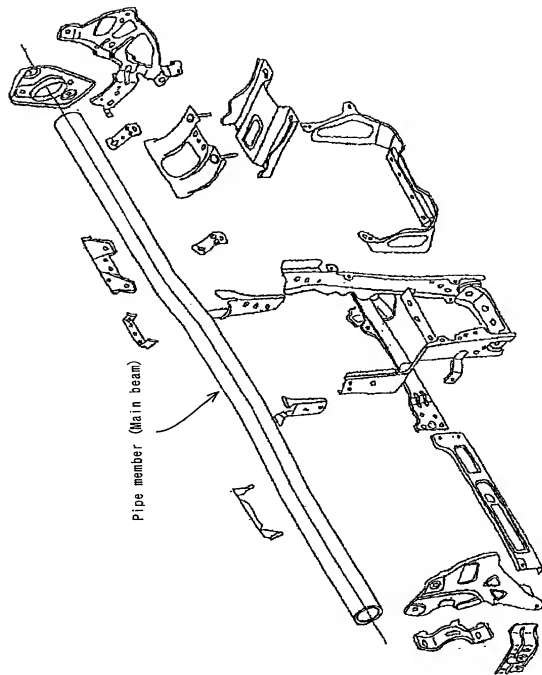
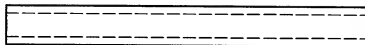


FIG. 11

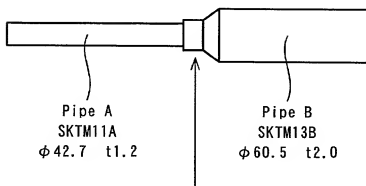
Integral type



SKTM13B  $\phi 60.5$  t2.0

FIG. 12

Split type



Pipe B is first processed by drawing to have the same dimension as pipe A.  
Then, both pipes A, B are joined by welding.

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